



# Eco X Gear Gasket Replacement

Replace a defective seal in the Eco X Gear frame to keep water out of the unit.

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## INTRODUCTION

You will need a phillips head screw driver and needle nose pliers to complete this task. Before opening the device, ensure that there is no power to avoid damaging the electronics or harming yourself.

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### TOOLS:

- [Small Needle Nose Pliers](#) (1)
  - [Phillips #1 Screwdriver](#) (1)
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## Step 1 — Frame



- Disconnect any power source and/or turn off device.

## Step 2



- Remove the 15 rubber plugs from the cavities using needle nose pliers.

## Step 3



- Use a phillips head screwdriver to remove the fifteen 6.4mm screws.

## Step 4



- Carefully separate the two sections of the frame.
- ⚠ Wires still connect the two sections. Be cautious to avoid damaging the wires, terminals, and electronics.



## Step 5 — Gasket



- Inspect the gasket around the perimeter of the frame. Remove the gasket using your fingers or needle nose pliers.

To reassemble your device, follow these instructions in reverse order.

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